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Claims

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1. A method of removing particulate solids from an oil based drilling or completion fluid, comprising:

exposing the fluid to an electric field to electrically migrate particulate solids suspended therein, and

collecting the migrated particulate solids to remove them from the fluid.

- 2. A method according to claim 1, wherein the fluid comprises a water-in-oil emulsion, and the strength of the electric field is lower than that required to coalesce the water droplets of the emulsion.
- 3. A method according to claim 1 or 2, wherein the strength of the electric field is less than 100,000 V/m.
- A method according to any one of the previous claims,
 wherein the strength of the electric field is controlled such that current and voltage remain proportional to each other.
 - 5. A method according to any one of the previous claims, wherein the PV and/or YP of the fluid are reduced as a result of the collection of the particulate solids.
- 6. A method according to any one of the previous claims, wherein the fluid contains clay particles.
 - 7. A method according to any one of the previous claims, wherein the fluid contains weighting agent particles.
- 8. A method according to any one of the previous claims,25 wherein the particulate solids in the fluid occupy at least 5 vol. % of the total fluid.
 - 9. A method according to any one of the previous claims, wherein the fluid is a shear-thinning fluid which forms a gel when quiescent.

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10. A method according to any one of the previous claims, further comprising heating the fluid to enhance the collection of particulate solids.

- 11. A method of recycling an oil based drilling or completion fluid by performing the method of any one of the previous claims.
 - 12. A method according to claim 11, including the step of using a centrifuge or hydrocyclone to remove other particulate solids from the fluid.
- 13. A method according to claim 1, including the step of using at least two electrodes to generate the electric field.
 - 14. A method according to claim 1, including the step of using at least two electrodes to generate the electric field and a deposit removal system co-located with the electrodes.
- 15 15. A method according to claim 14, wherein deposit removal system is operated continuously or as a batch process.
 - 16. An apparatus for removing particulate solids from an oil based drilling or completion fluid, comprising:
- electrodes adapted to expose the fluid to an electric field to electrically migrate particulate solids suspended therein, and
 - a deposit removal system for collecting the migrated particulate solids to remove them from the fluid.

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